



11	1	2025	Nut, M16	A4, DIN 439	A
10		8015	Glue	Loctite 641	A
9	1	2031	Washer Ø17 / Ø30 X 3	A4, DIN 125	
8	1	2015	Bolt M16 X 65	A4, DIN 931	
7	1	2021	Locknut, M6	A4, DIN 985	A
6	1	2013	Bolt, M6 X 90	A4, (DIN 931)	A
5	10	2052	Pop Rivet, 4 X 12	Edelstal	A
4	1	7012	Plate, 93X 100 X 4	Nitril	A
3		8012	Contact glue	Tremco PL 400	A
2	1	1112	Clamp	NiAlBr, NS16570	A
1	1	1111	Clamp	NiAlBr, NS16570	A

NOTE

1. MARKING
  - 1.1. Marking in casting process.
    - 1.1.1. Clamp number.
    - 1.1.2. Batch number.
    - 1.1.3. Customer part number.
2. TORQUE
  - 2.1. Recommended torque in user manual.
3. DRAWING
  - 3.1. General arrangement for ordering.
    - 3.1.1. Umbilical dimension and wire dimension should be specified.
    - 3.1.2. Clamp will be machined to specific wire dimension.

DESIGNER	Torstein Olsen	LAST SAVED	100107	16:00	REV.	A
UNLESS OTHERWISE SPECIFIED	DIM./TOL.	ROUGHNESS	FILET RAD.	BROKEN EDGES	THREAD TOL.	
				R 0,1-0,5		



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<b>PIONEER CLAMP</b>		SCALE	1:2	SIZE	A4	SHEET	1 OF 1
<b>55-75_19-25</b>		<b>GENERAL ARRANGEMENT</b>		<b>DRAWING NO.</b>			
WIRE DIMENTION	19-25mm Wire	WEIGHT	3.1 Kg	FILE	55-75_19_25_A	<b>G1</b>	