



11	1	2025	Nut, M16	A4, DIN 439	A
10		8015	Glue	Loctite 641	A
9	1	2032	WASHER Ø17 / Ø40 X 3	A4, (DIN 9021)	A
8	1	2015	Bolt M16 X 65	A4, DIN 931	
7	1	2021	Locknut, M6	A4, DIN 985	A
6	1	2011	Bolt, M6 X 100	A4, DIN 931	A
5	10	2052	Pop Rivet, 4 X 12		A
4	1	7012	Plate, 126 X 88 X 4	Nitril	A
3		8012	Contact glue	Tremco PL 400	A
2	1	1124	Clamp	NIABr, NS16570	
1	1	1123	Clamp	NIABr, NS16570	
ITEM	QTY.	P/N	NAME, TYPE, DIMENSION	MATERIAL	REV.

- NOTE
1. MARKING
 - 1.1. Marking in casting process.
 - 1.1.1. Clamp number.
 - 1.1.2. Batch number.
 - 1.1.3. Customer part number.
 2. TORQUE
 - 2.1. Recommended torque in user manual.
 3. DRAWING
 - 3.1. General arrangement for ordering.
 - 3.1.1. Umbilical dimension and wire dimension should be specified.
 - 3.1.2. Clamp will be machined to specific wire dimension.

DESIGNER	Torstein Olsen	LAST SAVED	100107	16:30	REV.	A
UNLESS OTHERWISE SPECIFIED	DIM./TOL.	ROUGHNESS	FILET RAID.	BROKEN EDGES	THREAD TOL.	
			R 0,1-0,5			

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www.polarclamps.no
 post@polarclamps.no
 F +47 72 55 23 80
 T +47 72 55 56 79



PIONEER CLAMP		SCALE	1:2	SIZE	A4	SHEET	1 OF 1
75-90_28-32		GENERAL ARRANGEMENT	G1				
WIRE DIMENTION	28-32mm	WEIGHT	3.95 Kg	FILE	75-90_28-32_A		