



ITEM	QTY.	P/N	NAME / TYPE / DIMENSION	MATERIAL	REV.
11	1	2025	Nut, M16	A4, DIN 439	A
10		8015	Glue	Loctite 641	A
9	1	2032	WASHER Ø17 / Ø40 X 3	A4, (DIN 125)	A
8	1	2015	Bolt M16 X 65	A4, DIN 931	
7	1	2021	Locknut, M6	A4, DIN 985	A
6	1	2013	Bolt, M6 X 100	A4, DIN 931	A
5	10	2052	Pop Rivet, 4 X 12	Edelstal	A
4	1	7012	Plate, 160 X 82 X 4	Nitril	A
3		8012	Contact glue	Tremco PL 400	A
2	1	1142	Clamp	NIABr, NS16570	A
1	1	1141	Clamp	NIABr, NS16570	A

NOTE

1. MARKING
  - 1.1. Marking in casting process.
    - 1.1.1. Clamp number.
    - 1.1.2. Batch number.
    - 1.1.3. Customer part number.
2. TORQUE
  - 2.1. Recommended torque in user manual.
3. DRAWING
  - 3.1. General arrangement for ordering.
    - 3.1.1. Umbilical dimension and wire dimension should be specified.
    - 3.1.2. Clamp will be machined to specific wire dimension.

DESIGNER	LAST SAVED	REV.
Torstein Olsen	100107	A
UNLESS OTHERWISE SPECIFIED	DIM./TOL.	ROUGHNESS
	FILET RAD.	BROKEN EDGES
	R 0,1-0,5	THREAD TOL.

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<b>PIONEER CLAMP</b>		SCALE	SIZE	SHEET
95-125_19-28		1:2	A4	1 OF 1
GENERAL ARRANGEMENT		DRAWING NO.		
WIRE DIMENTION	WEIGHT	FILE	<b>G1</b>	
19-28mm	5.2 Kg	95-125_19-28 A		