



11	1	2025	Nut, M16	A4, DIN 439	A
10		8015	Glue	Lochtite 243	A
9	1	2031	WASHER Ø17 / Ø30 X 3	A4	
8	1	2017	Bolt M16 X 80	A4, DIN 931	
7	1	2021	Locknut, M6	A4, DIN 985	A
6	1	2014	Bolt, M6 X 80	A4, DIN 931	A
5	10	2052	Pop Rivet, 4 X 12	Edelstal	A
4	1	7012	Plate, 70 X 80 X 4	Nitril	A
3		8012	Contact glue	Tec7, T535106	A
2	1	1132	Clamp	NiAlBr, NS16570	
1	1	1431	Clamp	NiAlBr, NS16570	
ITEM	QTY.	P/N	NAME, TYPE, DIMENSION	MATERIAL	REV.

NOTE

1. MARKING
 - 1.1. Marking in casting process.
 - 1.1.1. Clamp number.
 - 1.1.2. Batch number.
 - 1.1.3. Customer part number.
2. TORQUE
 - 2.1. Recommended torque in user manual.
3. DRAWING
 - 3.1. General arrangement for ordering.
 - 3.1.1. Umbilical dimension and tubulkar dimension should be specified.

DRAWING TYPE:	DESIGNER:	LAST SAVED:		REV.
Sketch	Tommy Sivertsen	2020.10.18 16:45		A
UNLESS OTHERWISE SPECIFIED	DIM.TOL.	ROUGHNESS	FILLET RAD.	BROKEN EDGES
				R 0,1-0,5
				THREAD TOL.

The drawing is the property of Polar Clamps AS and shall neither be copied nor presented to non without a written consent.



www.polarclamps.no
post@polarclamps.no

SLICK		SCALE:	SIZE:	SHEET:
PIONEER CLAMP		1:2.5	A4	1 OF 1
40-50_149		GENERAL ARRANGEMENT		DRAWING NO.
				G1
UMBILICAL DIMENSION:	TUBULAR DIMENSION:	WEIGHT:	FILE:	
40-50mm	149mm, 7 7/8"	10kg	SLICK PIONEER CLAMP 40-50_149	