



ITEM	QTY.	P/N	NAME, DIMENSION	NORM, MATERIAL	REV.
11	1	2025	Nut, M16	DIN 439, A4	A
10		8015	Glue	Lochtite 243	A
9	1	2032	Washer Ø17 / Ø37 X 3	(DIN 125), A4	A
8	1	2015	Bolt M16 X 65	DIN 931, A4	
7	1	2021	Locknut, M6	DIN 985, A4	A
6	1	2013	Bolt, M6 X 90	(DIN 931), A4	A
5	10	2052	Pop Rivet, 4 X 12	Edelstal	A
4	2	7012	Plate, 93 X 100 X 4	Nitril	A
3		8012	Contact glue	Tec7, T535106	A
2	1	1112	Male clamphalf 55-75_19	NS-EN 1982, CC333G	A
1	1	1111	Female clamphalf 55-75_19	NS-EN 1982, CC333G	A

NOTE

1. MARKING
  - 1.1. Marking in casting process.
    - 1.1.1. Clamp number.
    - 1.1.2. Batch number.
    - 1.1.3. Customer part number.
2. TORQUE
  - 2.1. Recommended torque in user manual.
3. DRAWING
  - 3.1. General arrangement for ordering.
    - 3.1.1. Umbilical dimension and wire dimension should be specified.
    - 3.1.2. Clamp will be machined to specific wire dimension.

DRAWING TYPE	DESIGNER	LAST SAVED		REV.
Ordering	Tommy Sivertsen	26.01.2012 23:17		A
UNLESS OTHERWISE SPECIFIED	DIM.TOL.	ROUGHNESS	FILLET RAD.	BROKEN EDGES
				R 0,1-0,5
			THREAD TOL.	

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STANDARD		SCALE	SIZE	SHEET
<b>PIONEER CLAMP</b>		1:2	A4	1 OF 1
<b>55-75_19</b>		GENERAL ARRANGEMENT		DRAWING NO.
				<b>G1</b>
UMBILICAL DIMENSION	WIRE DIMENSION	WEIGHT	FILE	
55-75mm	19mm	3.1kg	Standard Pioneer Clamp 55-75_19	