



ITEM	QTY.	P/N	NAME, TYPE, DIMENSION	MATERIAL	REV.
11	1	2025	Nut, M16	A4, DIN 439	A
10		8015	Glue	Lochtite 243	A
9	1	2031	WASHER Ø17 / Ø30 X 3	A4	
8	1	2017	Bolt M16 X 80	A4, DIN 931	
7	1	2021	Locknut, M6	A4, DIN 985	A
6	1	2014	Bolt, M6 X 80	A4, DIN 931	A
5	10	2052	Pop Rivet, 4 X 12	Edelstal	A
4	1	7012	Plate, 70 X 80 X 4	Nitril	A
3		8012	Contact glue	Tec7, T535106	A
2	1	1422	Clamp	NiAlBr, NS16570	
1	1	1421	Clamp	NiAlBr, NS16570	

NOTE

1. MARKING

1.1. Marking in casting process.

1.1.1. Clamp number.

1.1.2. Batch number.

1.1.3. Customer part number.

2. TORQUE

2.1. Recommended torque in user manual.

3. DRAWING

3.1. General arrangement for ordering.

3.1.1. Umbilical dimension and tubular dimension should be specified.

DRAWING TYPE:	DESIGNER:	LAST SAVED:	REV.
Ordering	Tommy Sivertsen	2020.10.18 14:15	A
UNLESS OTHERWISE SPECIFIED	DIM.TOL.	ROUGHNESS	FILLET RAD.
			BROKEN EDGES
			THREAD TOL.
			R 0,1-0,5

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SLICK	SCALE:	SIZE:	SHEET:
PIONEER CLAMP	1:2.5	A4	1 OF 1
60-70_140	GENERAL ARRANGEMENT	DRAWING NO.	G1
UMBILICAL DIMENSION:	TUBULAR DIMENSION:	WEIGHT:	
60-70mm	140mm, 7 1/2"	7.3kg	FILE: SLICK PIONEER CLAMP 60-70_140