



ITEM	QTY.	P/N	NAME, TYPE, DIMENSION	MATERIAL	REV.
11	1	2025	Nut, M16	A4, DIN 439	A
10		8015	Glue	Lochtite 243	A
9	1	2031	WASHER Ø17 / Ø30 X 3	A4	
8	1	2017	Bolt M16 X 80	A4, DIN 931	
7	1	2021	Locknut, M6	A4, DIN 985	A
6	1	2014	Bolt, M6 X 80	A4, DIN 931	A
5	10	2052	Pop Rivet, 4 X 12	Edelstal	A
4	1	7012	Plate, 70 X 80 X 4	Nitril	A
3		8012	Contact glue	Tec7, T535106	A
2	1	1132	Clamp	NiAlBr, NS16570	
1	1	1431	Clamp	NiAlBr, NS16570	

NOTE

1. MARKING

1.1. Marking in casting process.

1.1.1. Clamp number.

1.1.2. Batch number.

1.1.3. Customer part number.

2. TORQUE

2.1. Recommended torque in user manual.

3. DRAWING

3.1. General arrangement for ordering.

3.1.1. Umbilical dimension and tubular dimension should be specified.

DRAWING TYPE:	DESIGNER:	LAST SAVED:	REV.
Sketch	Tommy Sivertsen	2020.10.18 16:45	A
UNLESS OTHERWISE SPECIFIED	DIM.TOL.	ROUGHNESS	FILLET RAD.
			BROKEN EDGES
			THREAD TOL.
			R 0,1-0,5

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SLICK		SCALE:	SIZE:	SHEET:
PIONEER CLAMP		1:2.5	A4	1 OF 1
60-70_149		GENERAL ARRANGEMENT		DRAWING NO.
UMBILICAL DIMENSION:		TUBULAR DIMENSION:	WEIGHT:	FILE:
60-70mm		149mm, 7 7/8"	10kg	SLICK PIONEER CLAMP 60-70_149
				G1