



| ITEM | QTY. | P/N | NAME, DIMENSION | NORM, MATERIAL | REV. |
|------|------|------|---------------------------|--------------------|------|
| 11 | 1 | 2025 | Nut, M16 | DIN 439, A4 | A |
| 10 | | 8015 | Glue | Lochtite 243 | A |
| 9 | 1 | 2032 | WASHER Ø17 / Ø37 X 3 | (DIN 125), A4 | A |
| 8 | 1 | 2015 | Bolt M16 X 65 | DIN 931, A4 | |
| 7 | 1 | 2021 | Locknut, M6 | DIN 985, A4 | A |
| 6 | 1 | 2011 | Bolt, M6 X 100 | DIN 931, A4 | A |
| 5 | 10 | 2052 | Pop Rivet, 4 X 12 | Edelstal | A |
| 4 | 2 | 7012 | Plate, 126 X 88 X 4 | Nitril | A |
| 3 | | 8012 | Contact glue | Tec7, T535106 | A |
| 2 | 1 | 1122 | Male clamphalf 75-90_19 | NS-EN 1982, CC333G | |
| 1 | 1 | 1121 | Female clamphalf 75-90_19 | NS-EN 1982, CC333G | |

NOTE

1. MARKING

- 1.1. Marking in casting process.
 - 1.1.1. Clamp number.
 - 1.1.2. Batch number.
 - 1.1.3. Customer part number.

2. TORQUE

- 2.1. Recommended torque in user manual.

3. DRAWING

- 3.1. General arrangement for ordering.
 - 3.1.1. Umbilical dimension and wire dimension should be specified.
 - 3.1.2. Clamp will be machined to specific wire dimension.

| | | | |
|----------------------------|-----------------------------|--------------------------------|---|
| Ordering | DESIGNER Tommy Sivertsen | LAST SAVED 2020.03.28 20:40 | REV. A |
| UNLESS OTHERWISE SPECIFIED | DIM.TOL. | ROUGHNESS | FILLET RAD. BROKEN EDGES R 0,1-0,5 THREAD TOL. |

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|----------------------------------|------------------------|-------------------|--------------------------|
| Standard Pioneer Clamp | SCALE 1:2 | SIZE A4 | SHEET 1 OF 1 |
| 75-90_19 | GENERAL ARRANGEMENT | | DRAWING NO. G1 |
| UMBILICAL DIMENSION 75-90mm | WIRE DIMENSION 19mm | WEIGHT 3.25 Kg | FILE 75-90_19 |