

192

125

95

2

8

9

10

11

5

4

3

1

6

7

242

11	1	2025	Nut, M16	A4, DIN 439	A
10		8015	Glue	Lochtite 243	A
9	1	2032	WASHER Ø17 / Ø37 X 3	A4, (DIN 125)	A
8	1	2015	Bolt M16 X 65	A4, DIN 931	
7	1	2021	Locknut, M6	A4, DIN 985	A
6	1	2011	Bolt, M6 X 100	A4, DIN 931	A
5	10	2052	Pop Rivet, 4 X 12	Edelstal	A
4	1	7012	Plate, 160 X 82 X 4	Nitril	A
3		8012	Contact glue	Tec7, T535106	A
2	1	1142	Male clamphalf 95-125_19	NiAlBr, NS16570	A
1	1	1141	Female clamphalf 95-125_19	NiAlBr, NS16570	A
ITEM	QTY.	P/N	NAME, TYPE, DIMENSION	MATERIAL	REV.

NOTE

1. MARKING

1.1. Marking in casting process.

1.1.1. Clamp number.

1.1.2. Batch number.

1.1.3. Customer part number.

2. TORQUE

2.1. Recommended torque in user manual.

3. DRAWING

3.1. General arrangement for ordering.

3.1.1. Umbilical dimension and wire dimension should be specified.

3.1.2. Clamp will be machined to specific wire dimension.

DRAWING TYPE	DESIGNER	LAST SAVED			REV.
Ordering	Tommy Sivertsen	2020.10.17 12:00			A
UNLESS OTHERWISE SPECIFIED	DIM.TOL.	ROUGHNESS	FILLET RAD.	BROKEN EDGES	THREAD TOL.
				R 0,1-0,5	

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STANDARD	SCALE		SIZE	SHEET
PIONEER CLAMP	1:2		A4	1 OF 1
95-125_19	GENERAL ARRANGEMENT		DRAWING NO.	
UMBILICAL DIMENSION	WIRE DIMENSION	WEIGHT	FILE	G1
95-125mm	19mm	5.2kg	95-125_19	